



## 23 Series Service Instructions

**Warning!!! Relieve All Pressure In The Line Before Servicing Filter Assembly**

- Follow all company and OSHA safety rules, such as wearing protective gloves and eye wear, etc.
- Disconnect the filter assembly from the system.
- Unscrew the plug from the case.
- Discard the seals on the inlet casing.
- Discard the filter element and replace. Sintered elements are not re-cleanable.
- On the inlet housing, install the split backup seal first, then the regular seal on top of that.
- Set the element into place on the outlet casing.
- Using proper lubricant, apply to the threads of the plug.
- Thread the plug into the filter case. Torque to 25 ft. lbs.
- Re-install the filter into the system and lubricate the inlet and outlet threads with the proper lubricant.
- While the system is re-pressurizing, check for leaks.